





Lock screw

2. Loosen the screws

Fine adjustment knob Adjust according to the thickness of the board The Adjustment Range is 8-32mm Corresponding Sheet Thickness 16-64mm



1. Measure the thickness of the board and adjust it to 1/2 according to the thickness





3. Measure the length of the connecting rod

4. Adjustable eccentric wheel drilling sleeve

Punch size: 15mm

The position is adjusted according to the length of the connecting rod

Adjustment range: 28-48mm



5. Use 8mm drill bit and drill sleeve to make 3 holes at once



6. Use a 15mm drill bit to drill the eccentric hole

Punch Effect



Clamping Range: 5-60mm

